

SPECIFICATION FOR TESTING OF BORED PILE

1.0 GENERAL

This specification deals with the testing of bored piles by the application of an axial load or force. It covers vertical piles tested in compression (i.e. subjected to loads or forces in a direction such as would cause the pile to penetrate further into the ground) and vertical piles tested in tension (i.e. subjected to forces in a direction such as would cause the piles to be extracted from the ground).

This specification also covers high strain dynamic testing of installed piles.

2.0 DEFINITIONS

Compression pile : a pile which is designed to resist an axial force such as would cause it to penetrate further into the ground.

Tension pile : a pile which is designed to resist an axial force such as would cause it to be extracted from the ground.

Preliminary pile (for failure load test) : a pile installed before the commencement of the main piling works or specific part of the Works for the purpose of establishing the suitability of the chosen type of pile and for confirming its design, dimension and bearing capacity as well as value engineering..

Kentledge : the dead weight used in a loading test.

Reaction system : the arrangement of kentledge, piles, anchors or rafts that provides a resistance against which the pile is tested.

Maintained load test : a loading test in which each increment of load is held constant either for a defined period of time or until the rate of movement (settlement or uplift) falls to a specified value.

Failure load test : a load test applied to a preliminary pile. Maximum test load for this test should not normally be less than 250% of the estimated working load, but the possibility of failure load test carried well beyond 300% of the predicted working load should not be ruled out. This test serves as a design check and refinement for soil parameters used to determine the lengths of subsequent working piles.

Ultimate bearing capacity : the load at which the resistance of the soil becomes fully mobilized.

Allowable load : the load which may be safely applied to a pile after taking into account its ultimate bearing capacity, negative skin friction, pile spacing, overall bearing capacity of the ground below and allowable settlement.

Working load : the load which the pile is designed to carry without exceeding the allowable settlement requirement.

3.0 SAFETY PRECAUTIONS

3.1 General

When preparing for, conducting and dismantling a pile test, the Contractor shall carry out the requirements of the various Acts, orders, regulations and other statutory instruments that are applicable to the work for the provision and maintenance of safe working conditions, and shall in addition make such other provision as may be necessary to safeguard against any hazards that are involved in the testing or preparations for testing.

The Contractor shall be responsible for the design of the reaction system (e.g. kentledge or reaction piles/ground anchor, and foundation of the kentledge, etc). The design of the reaction system including the design calculation shall be endorsed by the Professional Engineers registered with The Board of Engineers, Malaysia (BEM) who will be responsible for the safety of the whole reaction & testing system and fulfill the Health & Safety Acts.

3.2 Personnel

All tests shall be carried out only under the direction of an experienced and competent supervisor conversant with the equipment and test procedure. All personnel operating the test equipment shall have been trained in its use.

3.3 Kentledge

Where kentledge is used, the Contractor shall construct the foundations for the kentledge and any cribwork, beams or other supporting structures in such a manner that there will not be any differential settlement, bending or deflection of an amount that constitutes a hazard to safety or impairs the efficiency of the operation. The kentledge shall be adequately bonded, tied or otherwise held together to prevent it from falling apart, or becoming unstable because of deflection of the supports.

The weight of kentledge shall be at least 1.2 times than the maximum test load and if the weight is estimated from the density and volume of the constituent materials, an adequate factor of safety against error shall be allowed. The Contractor shall take all reasonable steps to ensure that sufficient excess load capacity is at all times available for the uninterrupted execution of a load test.

3.4 Reaction Piles And Ground Anchors

Where tension piles or ground anchors are used (only if specified by the Engineer), the Contractor shall ensure that the load is correctly transmitted to all the tie rods or bolts. The extension of rods by welding shall not be permitted unless it is known that the steel will not be reduced in strength by welding. The bond stresses of the rods in tension shall not exceed normal permissible bond stresses for the type of steel and grade of concrete used.

The reaction piles or ground anchorages shall be so designed that they will resist the forces applied to them safely and without excessive deformation which could cause a safety hazard during the work. Such piles or anchorages shall be placed in the specified positions, and bars, tendons or links shall be aligned to give a stable reaction in the direction required.

3.5 Testing Equipment

In all cases the Contractor shall ensure that when the hydraulic jack and load measuring device are mounted on the pile head, the whole system will be stable up to the maximum test load to be applied. Means shall be provided to enable dial gauges to be read from a position clear of the kentledge stack or test frame in conditions where failure in any part of the system

due to overloading, buckling, loss of hydraulic pressure or any other cause might constitute a hazard to personnel.

The hydraulic jack, pump, hoses, pipes, couplings and other apparatus to be operated under hydraulic pressure shall be capable of withstanding a test pressure of 1.5 times the maximum working pressure without **possible** leaking.

The maximum test load or test pressure expressed as a reading on the gauge in use shall be displayed and all operators shall be made aware of this limit.

If in the course of carrying out a test any unforeseen occurrence should take place, further loading shall not be applied until proper engineering assessment of the condition has been made and steps have been taken to rectify any fault. Reading of gauges should, however, be continued where possible and if it is safe to do so.

4.0 MATERIALS AND LABOUR

The Contractor shall supply all labour, materials and other equipment necessary for the performance, recording and measurements of the test loads and settlement including the supply and placing in position of kentledge used in the tests. The Contractor shall subsequently dismantle and remove all the material and equipment used.

Throughout the duration and operation of the test loading the Contractor shall place competent men to operate, watch and record the test.

5.0 PRELIMINARY PILES

In order to determine the required length of piles at each location, the Contractor shall install and test preliminary piles in advance of the main piling operation **for working piles**. The locations, sizes, lengths, test loads and instrumentation required for the preliminary piles are as shown in the drawings.

Preliminary piles shall be installed with the same plant and in a similar manner as that to be used in the construction of the contract working piles.

All preliminary piles shall be instrumented in accordance with that indicated in the drawings and specification. After testing, the Contractor shall be responsible to hack away the preliminary test pile if it is obstructing the construction of the basement or other foundation works.

6.0 MEASURING DEVICES

Load measuring devices shall be calibrated before and after each series of tests, whenever adjustments or replacements are made to the devices or at the intervals recommended by the manufacturer of the equipment. All measuring equipment and gauges shall be calibrated together. Certificates of calibration from an approved laboratory shall be supplied to the Engineer for acceptance.

The Contractor's proposed method of measuring the movement of pile heads and load shall be submitted to the Engineer for approval.

7.0 SUPERVISION

All tests shall be carried out under the direction of an experienced and competent supervisor conversant with the test equipment and test procedure. All personnel operating the test equipment shall have been trained in its use. Load testing shall be carried out in the presence of the Engineer or Engineer's Representative.

8.0 LOADING TEST PILES

The rate of application and removal of the load may be altered or modified solely by the Engineer. Unless otherwise decided by the Engineer the load steps and duration are as indicated in item Test Procedure.

9.0 READINGS

Take readings of time, load and settlement and record immediately before and after the application of each load increment or decrement, or as directed by the Engineer. A minimum of another two readings shall be recorded at intermediate intervals.

10.0 INSTALLATION OF A TEST PILE

10.1 Inclusive Works

The works for the load tests shall include the construction and subsequent demolition of all necessary pile caps built in rapid hardening cement to the contractor's design which shall be subjected to the Engineer's approval.

10.2 Notice Of Construction

The Contractor shall give the Engineer at least 48 hours notice of commencement of construction of any preliminary test pile.

10.3 Method Of Construction

Each preliminary test pile shall be constructed in a manner similar to that to be used for the construction of the working piles, and by the use of similar equipment and materials. Any variation will only be permitted with prior agreement.

Extra reinforcement and concrete of increased strength will be permitted in the shafts or preliminary piles provided prior notification is made.

10.4 Boring Record

For each preliminary pile which is to be tested a detailed record of the conditions experienced during boring shall be made and submitted daily, not later than noon on the next working day. Where the Engineer requires soil samples to be taken or in-situ tests to be made, the Contractor shall present the results without delay. All submission shall also include a scan copy (in PDF format) to be emailed to the Engineer's office.

10.5 Concrete test cubes

At least four test cubes shall be made from the concrete used in the preliminary test pile and from the concrete used for building up a working pile. If a concrete pile is extended or capped for the purpose of testing, a further four cubes shall be made from the corresponding batch of concrete. The cubes shall be made and tested in accordance with BS1881.

The pile test shall not start until the strength of the cubes taken from the pile exceeds twice the average direct stress in any pile section under the maximum required test load, and the strength of the cubes taken from the cap exceeds twice the average stress at any point in the cap under same load.

10.6 Preparation of Working Test Pile

If a test is required on a working pile the Contractor shall cut down or otherwise prepare the pile for testing as required by the Engineer in accordance with the Specifications.

10.7 Cut-Off Level of Test Pile

The cut-off level for preliminary test pile shall be as specified.

Where the cut-off level of working piles is below the ground level at the time of pile installation and where it is required to carry out a load test from that installation level, either allowance shall be made in determination of the design verification load for friction which may be developed between the cut-off level and the existing ground level, or the pile may be sleeved appropriately or otherwise protected to eliminate friction which develops over the extended length.

The Contractor shall be responsible for the selection of the piling platform level and also the platform level which the working piles are to be tested. The cost for the necessary sleeve or bond length or pile length above the cut-off level of working piles shall be born by the Contractor.

10.8 Pile Head For Compression Test

For a pile that is tested in compression, the pile head or cap shall be formed to give a plane surface which is normal to the axis of the pile, sufficiently large to accommodate the loading and settlement-measuring equipment and adequately reinforced or protected to prevent damage from the concentrated application of load from the loading equipment.

The pilecap shall be concentric with the test pile. The joint between the cap and the pile shall have a strength equivalent to that of the pile.

Sufficient clear space shall be made under any part of the cap projecting beyond the section of the pile so that, at maximum expected settlement, load is not transmitted to the ground except through the pile.

10.9 Pile Connection For Tension Pile

For a pile that is tested in tension, means shall be provided for transmitting the test load axially to the pile.

The connection between the pile and the loading equipment shall be constructed in such a manner as to provide a strength equal to the maximum load which is to be applied to the pile during the test with an appropriated factor of safety on the structural design.

11.0 REACTION SYSTEMS

11.1 Compression Tests

Compression tests shall be carried out using kentledge only. Unless instructed, approved or specified by the Engineer, tension piles, ground anchors or otherwise specially constructed anchorage shall not be used.

Where kentledge is to be used, it shall be supported on cribwork, disposed around the pile head so that its center of gravity is on the axis of the pile. The bearing pressure under

supporting cribs shall be such as to ensure stability of the kentledge stack. Kentledge shall not be carried directly on the pile head, except when directed by the Engineer in writing only. The kentledge may consist of concrete blocks, steel piles etc, but must be of uniform size so that weight of the kentledge can be easily calculated.

11.2 Tension Tests

Tension tests shall be carried out using compression piles or rafts constructed on the ground. The use of inclined reaction piles, anchors or rafts is not precluded, subject to agreement. In all cases the resultant force of the reaction system shall be co-axial with the test pile.

11.3 Spacing

Where kentledge is used for loading vertical piles in compression, the distance from the edge of the test pile to the nearest part of the crib supporting the kentledge stack in contact with the ground shall be not less than 1.3m.

The center-to-centre spacing of vertical reaction piles, including working piles used as reaction piles, from a test pile shall be not less than three times the diameter of the test pile or the reaction piles or 2m whichever is the greatest.

Where a pile to be tested has an enlarged base, the same criterion shall be apply with regard to the pile shaft, with the additional requirement that no surface of a reaction pile shall be closer to the base of the test pile than one half of the enlarged base diameter.

Where vertical reaction piles penetrate deeper than the test pile, the center-to-centre spacing of the reaction piles from the test pile shall be not less than five times the diameter of the test pile or the reaction piles whichever is the greatest unless the base capacity of the test pile is less than 20% of the total ultimate capacity.

Where ground anchorages are used to provide a test reaction for loading in compression, no section of fixed anchor length transferring load to the ground shall be closer to the test pile than three times the diameter of the test pile. Where the pile to be tested has an enlarged base the same criterion shall apply with regard to the pile shaft, with the additional requirement that no section of the fixed anchor transferring load to the ground shall be closer to the pile base than a distance equal to the base diameter.

11.4 Adequate Reaction

The size, length and number of reaction piles or the area of the rafts, shall be adequate to transmit the maximum test load to the ground in a safe manner without excessive movement or influence on the test pile.

11.5 Care Of Piles

The method employed in the installation of any reaction piles or rafts shall be such as to prevent damage to any test pile or working pile.

11.6 Working Piles as Reaction Piles

The Contractor shall not use working piles as reaction piles.

11.7 Loading Arrangement

The loading arrangement used shall be designed to transfer safely to the test pile the maximum load required in testing. Full details shall be submitted to the Engineer prior to any work related to the testing process being carried out on the Site.

11.8 Pilecaps And Structural Elements

Temporary pilecaps and other structural elements forming part of the reaction system proposed by the Contractor shall be designed and built by the Contractor, and to the approval of the Engineer. The cost of building and demolishing such pilecaps and structural elements shall be borne by the Contractor.

12.0 EQUIPMENT FOR APPLYING LOAD

12.1 General

The equipment used for applying load shall consist of one or more hydraulic rams or jacks. The rams or jacks shall be arranged in conjunction with the reaction system to deliver an axial load to the test pile. The complete system shall be capable of transferring the maximum load required for the test. The contractor shall prepare sufficient spare steel plate to drop or raise the jack after each sequence of test after the pile had settled with allowed tested total settlement of pile of up to 150mm.

12.2 Jack Capacity

The total capacity of the jacks shall exceed by 20% or more the required maximum test load, thereby avoiding heavy manual pumping effort when nearing maximum load and minimizing the risks of any leakage of oil through the seals.

The loading equipment shall be capable of adjustment throughout the test to obtain a smooth increase of load or to maintain each load constant at the required stages of a maintained load test.

The length of stroke of a ram shall be sufficient to cater for deflection of the reaction system under load plus a deflection of a pile head up to 15% of the pile shaft diameter unless otherwise specified.

13.0 MEASUREMENT OF LOAD

13.1 Load Measurement Procedure

The load shall be measured by a load measuring device and by a calibrated pressure gauge included in the hydraulic system. The technical specifications of the load cell and pressure gauge shall be submitted to the Engineer prior to the test. The load cell and pressure gauge shall be of appropriate range of the testing load. Reading of both the load measuring device and the pressure gauge shall be recorded. In interpreting the test data, the values given by the load measuring device shall normally be used. The pressure gauge readings are required as a check for gross error. The pressure gauge shall have been recently calibrated.

The load measuring device may consist of a proving ring, load measuring column, pressure cell, vibrating wire load cell or other appropriate system. The load cells or proving ring shall be calibrated immediately prior to the test and a certificate shall be submitted to the Engineer.

A spherical seating shall be used in conjunction with any devices that are sensitive to eccentric loadings; care must be taken to avoid any risk of buckling. Load measuring devices and jacks shall be short in axial length in order to achieve the best possible stability. The Contractor shall pay attention to details in order to ensure that axial loading is maintained.

Any increments of load shall not be allowed to fall below 1% of the specified load.

The Engineer's agreement shall be obtained in writing prior to any modification of this procedure.

13.2 Calibration of Load Measuring Devices

The load measuring device shall be calibrated before and after each series of tests, whenever adjustments are made to the device or at intervals appropriate to the type of equipment. The pressure gauge and hydraulic jack shall be calibrated together.

Certificates of calibration performed by an approved testing laboratory shall be supplied to the Engineer prior to carrying out the load test.

13.3 Measurement Of Settlement

Settlement shall be measured by use of a reference beam or wire supported independently of the test pile, reaction pile or piles supporting reaction loads. Settlements shall be measured to the nearest 0.1mm for reference beams or 0.5mm of reference wires. A precise optical level shall also be used to check movements of the reference frame against an independent datum. The reference beam supports shall be located at least 3m from the test pile, reaction pile or piles supporting reaction loads. The reference beams or wires shall be protected from the effects of temperature changes. Construction equipment and persons not involved in the test shall be kept well clear to avoid disturbance of the measuring system. Pile driving or similar operations will not be permitted in the vicinity of the test unless the Engineer is satisfied that the measuring system will not be affected.

Deflections shall be precisely measured by four dial gauges equally spaced around the pile head to accuracy of 0.01mm to give useful information on pile bending as well as axial movement. These dial gauges shall be firmly attached to the reference beams, so that the plungers are parallel to the pile axis. The plunger points shall bear onto reference plates by means of machined plates or glass slides attached to the pile head. The reference plates shall be equidistant from the centre of the pile, diametrically opposed, and carefully aligned so that they are perpendicular to the pile axis in order that sideways movements do not produce any axial components.

Before stacking up of the Kentledge or construction of the reaction piles / ground anchors, the preparation of the pile head shall be carried out and the reduced level of the pile head surveyed and recorded.

13.4 Initial Zero Load Readings

Before the first increment of test load is applied, all gauges shall be read at 30 minutes intervals over a period of 24 hours under zero load to determine the effect of variable site conditions on the test pile. Air temperature shall be recorded with each set of readings. The test set-up shall be exactly as during the test proper, with the loading jack in position but clear of the loading frame.

14.0 MEASURING MOVEMENT OF PILE HEADS

14.1 Maintained Load Test

In a maintained load test, movement of the pile head shall be measured by one of the primary systems and one of the secondary systems described in this section.

14.2 Primary System

An optical or any other leveling method by reference to an external datum may be used.

Where a level and staff are used, the level and scale of the staff shall be chosen to enable readings to be made within an accuracy of 0.5mm. A scale attached to the pile or pilecap may be used instead of a leveling staff. At least two datum points shall be established on permanent objects or other well-founded structures, or deep datum points shall be installed, so that any one datum point can be re-established in case it is inadvertently demolished. Each datum point shall be situated so that only one setting of the level is needed.

No datum point shall be affected by the test loading or other operations on the Site.

Where another method of leveling is proposed, this shall be agreed in writing.

14.3 Independent Reference Frame

An independent reference frame may be set up to permit measurement of the movement of the pile. The supports for the frame shall be founded in such a manner and at such a distance from the test pile, kentledge support cribs, reaction piles, anchorages and rafts that movements of the ground in vicinity of the equipment do not cause movement of the reference frame during the test which will effect the required accuracy of the test.

Observations of any movements of the reference frame shall be made and a check shall be made of the movement of the pile head relative to an external datum during the progress of the test. Supports for the reference frame shall be placed not less than three test pile diameters or 2 metres, whichever is the greater, from the center of the test pile, and not less than 1 metres from the nearest corner of the kentledge support crib.

The measurement of pile movement shall be made by 4 dial gauges equally spaced around the pile and equidistant from the pile axis. Dial gauges shall be rigidly mounted on the reference frame and bear on surfaces which are normal to the pile axis and fixed to the pilecap or head.

Alternatively the gauges may be fixed to the pile and bear on surfaces on the reference frame. The dial gauges shall have a travel of 50mm and shall be accurate to 0.01mm.

The reference frame shall be protected from direct sunlight, wind and rain.

14.4 Secondary Systems

14.5 Reference Wire

A reference wire shall be held under constant tension between two rigid supports founded as in the method used for the primary Reference Frame system. The wire shall be positioned against a scale fixed to the pile and the movement of the scale relative to the wire shall be measured.

Observations of any movements of the supports of the wire shall be made or a check shall be made of the movement of the pile head as in the method used for primary Reference Frame systems. Readings shall be taken to within an accuracy of 0.5mm.

The reference wire shall be protected from direct sunlight, wind and rain.

14.6 Other Methods

The Contractor may propose and implement any other suitable and adequate method of measuring the movement of pile heads subject to the prior agreement of the Engineer.

14.7 Instrument Calibration

Prior to carrying out the load test, the Contractor shall submit to the Engineer the calibration certificates of dial gauges performed by an approved testing laboratory.

14.8 Night Readings

The entire test area shall be adequately lighted up during the night to facilitate taking readings.

15.0 PROTECTION OF TESTING EQUIPMENT

15.1 Protection From Weather

Throughout the test period, all equipment for measuring load and movement shall be protected from direct exposure to sunlight, wind and rain.

15.2 Prevention Of Disturbance

Construction equipment and persons who are involved in the testing process shall be kept at a sufficient distance from the test to avoid disturbance to the measurement apparatus.

16.0 SUPERVISION

16.1 Notice Of Test

The Contractor shall give the Engineer at least 24 hours notice of the commencement of the test.

16.2 Records

During the progress of a test, the testing equipment and all records of the test as required under the section headed 'Presentation Of Results' in this specification shall be available for inspection by the Engineer.

17.0 TEST PROCEDURE

17.1 Failure Load Tests (Preliminary Test Pile)

Failure Load Tests shall be performed on preliminary piles designated by the Engineer at the commencement of the contract to verify the design parameters used and to determine the lengths of subsequent working piles. The preliminary piles shall be the only ones made in the

first instance, and the load tests carried out prior to the installation of any other piles. Piling works shall not commence until after the failure load test results have been analysed, and upon instruction by the Engineer.

The provisional number of Failure Load Test shall be as specified in the Bills of Quantities. However, the Engineer reserves the right to alter the number of tests subject to the nature of subsoil conditions encountered and the pile system adopted vis-a-vis the method of installation, material and plant usage.

The test procedure shall be as follows, with the percentage for loading and unloading operations given in terms of the working load taken as 100%:

LOADING CYCLES FOR PRELIMINARY PILES

<u>Load Percentage Of Working Load</u>	<u>Time Of Holding Load (minutes)</u>
0	10
10	10
20	10
30	10
40	10
50	10
60	10
70	10
80	10
90	10
100	60 min or settlement rate less than 0.25 mm/hr (whichever is longer)
75	10
50	10
25	10
0	30
25	10
50	10
75	10
100	10
110	10
120	10
130	10
140	10
150	10
160	10
170	10
180	10
190	10
200	60 min or longer as instructed by the Engineer
150	10
100	10
50	10
0	30
50	10
100	10
150	10
200	10
210	10
220	10
230	10
240	10
250	10
260	10

270	10
280	10
300	60 min or longer as instructed by the Engineer
200	10
100	10
0	30

The test schedule for compression test is for guidance only. It is subject to variation by the Engineer to meet site conditions.

The procedure for tension pile tests shall be exactly as described in this section for compression pile test; for tension test, the words “settlement” and “rebound” should be read “displacement” in the column “action to be taken after Load Stage.”

For failure load tension pile test, the Contractor shall provide adequate reinforcement in the test pile to carry the ultimate tension load. It is held that the cost of each reinforcement is included in unit rate for test pile.

All loading and unloading operations shall take place during the day. Pressure gauge readings shall be recorded at each load increment or at each decrease in load. During waiting periods at various loading stages, all readings shall be recorded after the load has been applied and before the commencement of next loading stage. Take readings at 15 minute intervals at 100%, 200% and 300% of working load.

If large discrepancies occur between different measurement systems, the test shall be halted and the cause for the discrepancy corrected. The test shall be restarted from the beginning in this instance.

19.1 Working Load Test on Working Piles

A number of working load tests on 2.0 times the working capacity of the pile shall be carried out on working piles to be designated by the Engineer, and in accordance with BS 8004: 1986 Clause 7.5.5. In case of discrepancies the provision of this specification shall take precedence. The Contractor shall submit a detailed proposal of load tests to the Engineer, and shall obtain his approval in writing before carrying them out. On completion of the test, the Contractor shall submit to the Engineer the test results, including graphs showing load and settlement versus time and settlement versus load.

The provisional number of working load tests to be carried out shall be specified. The Engineer may reduce the number of tests if a consistent high quality of workmanship and pile material is well established and if the nature of soil conditions encountered does not vary substantially, Conversely, the Engineer reserves the right to increase the number of tests either to verify the quality of workmanship and pile material or in response to variable subsoil conditions.

Unless otherwise specified by the Engineer, the test procedure shall be as follows, with the percentage for loading and unloading operations given in terms of the working load, taken as 100%:

TABLE 1: LOADING CYCLES FOR WORKING PILES

<u>Load. Percentage Of Working Load</u>	<u>Time Of Holding Load (minutes)</u>
0	10
10	10
20	10
30	10
40	10
50	10
60	10

70		10
80		10
90		10
100	60 min or settlement rate less than 0.25mm/hr (whichever is longer)	
75		10
50		10
25		10
0		30
25		10
50		10
75		10
100		10
110		10
120		10
130		10
140		10
150		10
160		10
170		10
180		10
190		10
200	60 min or longer as instructed by the Engineer	
150		10
150		10
50		10
0		30

The test schedule for compression test is for guidance only. It is subject to variation by the Engineer to meet site conditions.

The procedure for working load tension pile tests shall be exactly as described in this section for compression pile tests; for tension test, the words "settlement" and "rebound" should be read "displacement" in the column "action to be taken after Load Stage".

All loading and unloading operations shall take place during the day. Minimum three (3) sets of readings shall be taken in each loading stage: one set each at the beginning, middle and end of each loading or unloading stage. When a test load is maintained for more than 30 minutes, readings shall be taken at maximum half-hourly intervals thereafter unless otherwise specified by the Engineer.

If large discrepancies occur between different measurement systems, the test shall be halted and the cause for the discrepancy corrected. The test shall be restarted from the beginning in this instance.

18.0 ABANDONMENT OF PILE TEST

Test shall have to be discontinued if any of the following occurs:

- faulty jack or gauge,
- instability of kentledge,
- improper setting of datum, or
- unstable Bench Marks or Scales,
- measuring instruments used are found to have been tampered with by anyone,
- pre-jacking or pre-loading before commencement of the test.
- Insufficient steel plate to compensate for settlement of the pile after each sequence of loading (shall allow up to 150mm settlement).

Should any test be abandoned due to any of the above causes, the Contractor shall carry out further tests to the Engineer instructions after rectification of the errors.

19.0 PRESENTATION OF RESULTS

19.1 Results To Be Submitted

A written summary to the Engineer within 24 hours (or unless otherwise directed) of the test, which shall give:

- (i) For each stage of loading, the period for which the load was held, the load and the maximum settlement or uplift recorded.
- (ii) Load vs Settlement curve.

The completed schedule of recorded data (hard & softcopy) as described hereunder in this section shall be submitted to the Engineer within seven days of completion of the test in the format approved by the Engineer.

19.2 Schedule Of Recorded Data

The Contractor shall provide information about the tested pile in accordance with the following schedule where applicable.

19.3 General

- * Site location
- * Contract identification
- * Proposed structure
- * Main Contractor
- * Piling Contractor
- * Engineer
- * Client
- * Data of test

19.4 Pile Details

All piles

- * Identification (no. and location)
- * Position relative to adjacent piles
- * Brief description of location (e.g. in cofferdam, in cutting, over water)
- * Ground level at pile location
- * Head level at which test load is applied
- * Type of pile (e.g. pre-cast reinforced concrete, steel H, bored in place, driven in place, composite type)
- * Vertical or raking, compression or tension
- * Shape and size of cross-section of pile, position of change in cross-section
- * Shoe or base details
- * Head details
- * Length in ground
- * Level of toe

19.5 Installation Details

To follow the Bored Piling Specification.

19.6 Test Procedure

- * Weight of kentledge.
- * Tension pile, ground anchor or compression pile details
- * Plan of test arrangement showing position and distances of kentledge support, rafts, tension or compression piles and reference frame to test pile
- * Jack capacity
- * Calibration certificates of pressure gauges and dial gauges
- * Method of load measurement
- * Method(s) of penetration or uplift measurement
- * Proof test by maintained loading
- * Relevant dates and times

19.7 Test Results

- * In tabular form
- * In graphical form : log P plotted against log S (only for Failure Load Tests), load plotted against settlement (or uplift load and settlement or uplift) plotted against time, load distribution with depth (if strain gauges are available), settlement of pile shaft at different depth (if extensometers are available), load settlement (load transfer) for shaft at different depths (if strain gauges and extensometers are available).
- * Ground heave

19.8 Site Investigation

- * Site Investigation report reference number and coordinate or grid reference
- * Borehole reference

20.0 COMPLETION OF A TEST

20.1 Measuring Equipment

On completion of a test, all equipment and measuring devices shall be dismantled, checked and either stored so that they are available for use in future tests or removed from the Site.

20.2 Kentledge

Kentledge and its supporting structure shall be removed from the test pile and stored so that they are available for use in future tests or removed from the Site.

20.3 Ground Anchors And Temporary Piles

On completion of a Failure Load Test, temporary pile and ground anchors shall be cut off below ground level, removed from the Site and the ground made good with approved material.

The pilecap, if formed in concrete, shall be broken up and removed from the Site. If the pilecap is made of steel, it shall be cut off and either stored so that it is available for use in further tests or removed from the Site.

20.4 Preliminary Test Pile

Preliminary test piles which are not to be incorporated into the permanent works shall be broken down to 2m below ground level or as required, and the ground backfilled to the original level with approved material. For preliminary test piles which are to be incorporated into the permanent works, the pile head shall be made good or extended to the cut off level in the manner described in the section headed "Installation of a Test Pile" in this specification.

21.0 DETERMINATION OF ULTIMATE LOAD FROM THE FAILURE LOAD TEST RESULT

As general guide for test completion, failure load is achieved when the test pile settles by an amount equal to 10% of the effective pile diameter, but for a pile effective diameter not exceeding 350mm the corresponding pile head settlement shall be 35mm maximum. The foregoing guideline is given subject always to the condition that all failure load test shall be taken beyond the ultimate load of the pile. The load test may be terminated earlier at lower total settlement provided the Contractor can adequately demonstrate to the satisfaction of the Engineer, by load-settlement curve method or otherwise, that the ultimate load for the test pile has been exceeded at that settlement. The Engineer can direct the Contractor to continue to load the pile even the above criteria is achieved.

The yielding load can be taken as the lesser of either :

- a. the load where the load (P) versus settlement (S) curve becomes steep and straight,
or
- b. the load where the log P versus log S curve shows a change in slope.

Subject to the agreement of the Engineer and provided always that the corresponding pile head settlement does not exceed an amount equal to the lesser of 10% of the effective pile diameter or 35mm whichever is larger.

The effective pile diameter shall be considered as the diameter of the circle inscribed in the section of the pile.

22.0 HIGH STRAIN DYNAMIC TESTING OF PILES

22.1 General

High Strain Dynamic testing of piles shall be carried out by an independent testing organization approved by the Engineer.

If the results of the tests show that the pile or piles are defective, the pile or piles shall be treated as faulty and shall be rejected unless the Contractor can demonstrate to the approval of the Engineer effective remedial measures that will be carried out.

The Engineer's interpretations and conclusions arrived at on the test results shall be final.

All preliminary pile shall be subject to high strain dynamic test before and after the static load test.

22.2 High Strain Dynamic Test

High Strain Dynamic Test shall be conducted on working piles to be selected by the Engineer as the work progresses.

Dynamic Pile Testing is carried out for any of the following :-

- Determination of pile bearing capacity

- Determination of pile integrity
- Determination of pile stress during driving
- Determination of hammer efficiency

All tasks require measurement of both axial pile forces and accelerations under at least one hammer blow. A permanent pile set of more than 1.2mm per blow is recommended for activation of soil resistance. Smaller sets may under-predict static capacity. For integrity, permanent set is not required, but the blow should cause motion of the pile toe.

i) Apparatus For Applying Impact Force

The apparatus for applying the impact force shall be either a conventional pile driving hammer or a similar device acceptable for applying the impact force provided it is capable of generating a net measurable pile penetration, or an estimated mobilised static resistance in the bearing strata which, for a minimum period of 3 milliseconds, exceeds the working load assigned to the pile. The driving apparatus shall be positioned so that the impact is applied axially to the head of the pile and concentric with the pile.

ii) Apparatus For Obtaining Dynamic Measurements

The apparatus shall include transducers, which are capable of independently measuring strain and acceleration versus time at a specific location along the pile axis from the moment of impact until the pile comes to a rest. The transducers shall be placed at the same location diametrically opposed, and on equal distances from the longitudinal axis of the pile so that the measurements are not affected by bending of the pile. At the upper end of the pile they shall be attached at least one and one-half to three pile diameters from the pile head. Care shall be taken to ensure that the apparatus is securely attached to the pile so that slippage is prevented. The apparatus shall be calibrated to an accuracy of 2 percent throughout the applicable measurement range. If damaged is suspected during use, the transducers shall be recalibrated or replaced.

Force measurements shall be made by strain transducers. A minimum of two of these devices shall be securely attached to the pile on opposite sides of the pile so that they do not slip. Bolt-on, glue-on or weld-on transducers are acceptable. The strain transducers shall have a linear output over entire range of possible pile strains.

Velocity data shall be obtained with accelerometers. A minimum of two accelerometers with a resonant frequency above 10,000 Hertz shall be attached to the pile securely on diametrically opposite sides of the pile so that they do not slip and at equal distances from the pile axis. Bolt-on, glue-on and weld-on transducers are acceptable. The accelerometers shall be linear to at least 1,000g and 10,000 Hertz for satisfactory result on concrete piles. Either a.c. or d.c. accelerometers shall be used. If a.c. devices are used, the time constant shall be at least one second.

iii) Apparatus For Recording, Reducing And Displaying Data

The signals from the transducers during the impact event shall be transmitted to an apparatus for recording, reducing and displaying data to allow determination of the force and velocity versus time. The acceleration and displacement of the pile head, and the energy transferred to the pile shall be determined. The apparatus shall include an oscilloscope or screen for displaying the force and velocity, a tape recorder for obtaining a record for future analysis, and a means to reduce the data. The apparatus for recording, reducing and displaying data shall have the capability of making an internal calibration check of force, velocity and time scales. No error shall exceed 2 percent of the maximum signal expected.

Signals from the transducers by means of an apparatus on which the force and velocity versus time can be observed for each hammer blow such as an oscilloscope

or oscillograph. Both the force and velocity data shall be reproduced for each blow and the apparatus shall be capable of holding and displaying the signal from each selected blow for a minimum period of 30 seconds.

iv) Dynamic Measurements

Dynamic properties shall be determined from a minimum of ten impact records during initial driving. Soil resistance computations shall be determined from one or two representative blows at the beginning of restriking. The force and velocity versus time signals shall be reduced by computer or manually to calculate the developed force, velocity, acceleration, displacement, and energy over the impact event. The number of impact for a specific penetration ram travel length, and the number of blows per minute delivered by the hammer shall be recorded. The testing shall be performed by an experienced engineer in the field of dynamic testing.

v) Submission Of Test Records

The Contractor shall submit all records of results and any other information to the Engineer within three (3) days from the completion of the test.

The results shall consist of the stresses in piles, pile integrity, hammer performance, pile bearing capacity, and whatever information deemed necessary for the report.

For preliminary test and complicated cases, CAPWAP laboratory analysis shall be carried out.

The Engineer's interpretation and conclusion arrived at on the test result shall be final.

vi) CAPWAP Computer Analysis Programme

The outputs shall consist of matches of forces and velocities, resistance distribution, static simulation and complete tables of numeric values.

The specialist Contractor shall complete and provide the following :-

- Static capacity of pile including the toe resistance and shaft friction
- Hammer Efficiency
- Integrity of Pile
- Case Damping Factor J_c
- Predicted Load Vs Settlement Plots

CAPWAP computer analysis report shall be submitted to the Engineer within seven (7) days from the issuance of instruction.

The report shall contain complete analysis, result and their interpretation.

23.0 SHOCK METHOD

23.1 Preparation of the Pile Head

The pile head shall be clearly exposed, free from debris, etc. and not more than 1.0 metre above or below ground level, otherwise the surrounding soil shall be built up or excavated to meet this condition. The pile head shall be smooth over its complete cross-section, free from irregularities and perpendicular to the vertical axis of the pile.

The pile head shall consist of sound concrete. This shall be achieved during the concreting of the pile by flushing out all weak mortar, etc. from the top of the pile head and carefully screeding off to provide a smooth level surface in sound concrete. Alternatively, if the pile

head is prepared after concreting, all weak mortar, broken concrete, etc. shall be removed from the pile head to expose sound concrete over its complete cross-section. After cleaning it off to ensure a sound bond, a very thin screed (maximum 1cm) of strong sand/cement mortar, rapid hardening compound, shall be spread to provide a smooth working surface for the shock test equipment. The mortar shall be allowed to harden before testing. The soundness shall be tested by means of light blows from a small hammer.

Any reinforcement or other inclusions protruding from the pile head shall not prevent the testing team from giving the pile the required impact force over the centre of the pile and the placing of a 5cm diameter (approx.) electronic pick-up at about 10cm from the periphery of the pile. Access shall be provided for the service van within 30 metres of the pile.

23.2 Shock Test Equipment

The shock which is to be imparted onto the pile head shall be carried out using a suitable hammer or any approved method which is capable of transmitting vibration to the base of the pile shaft. The electronic pick-ups located on the pile head shall be approved velocity transducers or accelerometers connected through an approved frequency analysed to any X-Y plotter. The mechanical admittance shall be plotted on a vertical scale and the frequency on the horizontal scale. Both the horizontal and vertical scales shall be varied as required. The equipment shall have an independent power supply.

23.3 Shock Test

The Contractor shall provide the testing team with a site plan showing the pile layout and a list of the piles to be tested.

Before testing, the heads of the piles shall be inspected by the testing team for regularity and soundness and any unsatisfactory pile heads reported to the Engineer. They shall be made good to the satisfaction of the Engineer and smoothed off using a suitable epoxy mortar if necessary. Preliminary tests shall be carried out to establish the appropriate scales and to check the electronic circuit.

24.0 SONIC LOGGING METHOD

For the purpose of carrying out sonic logging, the Contractor shall be required to install the necessary tubing for the tests at all pier location or as directed by the Engineer.

The tubes shall be of internal diameter not less than 50mm with no internal projections or couplings. They can be of mild steel pipes or PVC pipes. Four (4) nos. of tubes are required for each pile greater than 700mm diameter while three (3) nos. are required for each smaller diameter pile.

The tubes shall be fixed to the longitudinal bars with equal spacing on the inside perimeter of the links. The tubes shall be watertight with the bottom of the tube sealed and suitably weighted to prevent floating. The tubes shall be secured to the internal face of the reinforcement cage at equal distance from each other on the circumference.

The tubes shall extend the full depth of the pile and project 300mm above the top of the concrete and not lower than 300mm below the surface of the ground. All joints shall be made watertight. The tubes shall be filled with water to provide the necessary acoustic coupling, and then plugged or capped before concreting. The type of tube and condition of sealing shall be checked and approved by the Engineer before installation.

The rate of logging for increments of depth shall be approved by the Engineer.

After conducting the tests, all metal tubes shall be grouted and water in the tubes displaced.

The grout shall be dense cement grout with an approved expanding agent. Prior to testing, the necessary equipment shall be thoroughly checked to ensure that all parts are functioning satisfactorily. During sonic logging testing, where any irregularities are detected, the tests shall be repeated at a smaller scale to allow a "close-up view" of the irregularities.

25.0 PRESENTATION OF TEST RESULTS

The time required to carry out the test for each pile must be recorded along with records of starting time and finishing time.

The results of the tests shall be presented in report form by the testing firm and must be signed by a professional engineer. The report shall include comprehensive engineering analysis of the test results for each pile taking into consideration the soil condition and any other relevant factors. Interim reports of each pile or group of piles tested in one day shall be submitted to the Engineer within 3 days of the completion of the test or tests. A final comprehensive report shall be submitted to the Engineer within 10 days of the completion of the last test or tests.

26.0 PROOF CORING OF PILE SHAFTS

The Contractor shall check the quality of the concrete in the shafts of working piles as directed by the Engineer. This shall be achieved by a vertical diamond core hole drilled through the centre region of the pile from pile head to required depth. The location of the drill hole and depth shall be approved by the Engineer. Full core recovery shall be attempted. The core so produced shall not be less than 50mm in diameter. The minimum number of piles for proof coring test shall not be less than 1% of the total number of working piles.

For each pile to be cored, the coring work shall be completed before the concrete in the pile has reached an age of 28 days to allow the cores to be tested for unconfined compression tests at 28 days. The Engineer shall mark the sections of the core to be tested and the Contractor shall arrange for testing in an approved laboratory. A minimum of six (6) unconfined compression tests shall be conducted on cores obtained from a pile. Additional number of the unconfined compression tests may be requested by the Engineer if in the opinion of the Engineer the quality of the concrete of the pile is suspicious.

The cored hole in the pile shall be grouted after testing. The grout shall be an approved dense cement grout with a minimum 28 days strength of 30N/mm². If the pile is found to be faulty in the opinion of the Engineer because of defects such as cracks, overbreaks, necking, cavity, inclusion of foreign deleterious materials, poor quality concrete, etc., the pile shall be rejected and the Contractor shall undertake all necessary remedial measures to the approval of the Engineer.

In conjunction to core testing, the Engineer may request sonic logging test to be conducted in the cored holes or pre-installed tubings to determine the in-situ density of the pile and their integrity continuously along the pile length in correlation with core samples.

27.0 INSTRUMENTATION FOR TEST PILES

27.1 Strain Gauges

Vibrating wire type strain gauges shall be installed in preliminary pile. The following vibrating wire strain gauges and equipment or equivalent to the approval of the Engineer shall be used:

- i) Vibrating wire type weldable strain gauge. Steel wire of length of about 60mm (e.g.62mm), and frequency range 0.8 to 2.4 kHz and associated connections, cables and read out device.

- ii) 3M Scotchcast Insulating Resin 4.
- iii) Miscellaneous small tools and materials for making concrete.

All strain gauges shall be mounted on major longitudinal steel bars of the steel cage of the preliminary pile. The strain gauges shall be installed in sets of four and equally spaced on the steel cage at levels directed by the Engineer. A total of 6 sets of strain gauges shall be installed.

The steel bars shall be polished using a hand held electrical grinder to obtain a flat surface for the strain gauges to be placed on. Polishing shall be completed by hand using silicon carbide paper. The surfaces of the polished bars shall be cleaned using acetone.

The weldable strain gauges shall then be bonded to the steel bars using a microbond welder. Next, the strain gauge sensors shall be placed on the strain gauges and tied firmly to the steel bars with wires. Short lengths of PVC protective pipe shall be placed over the strain gauge locations, and filled with insulating resin.

The electrical lead wires from the sensors shall be brought to the top of the pile through PVC pipes tied to the steel cage.

The gauges shall be checked before and after microwelding, after installation, after placement of the steel cage in the borehole, and after concreting.

27.2 Rod Extensometers

A system of sleeved rods to the approval of the Engineer shall be installed in each preliminary pile to determine the movement under testing loads. A minimum of three (3) levels within the pile shaft shall be measured as shown in the drawings. The rod extensometers shall have the capability of measuring movements both mechanically and electronically.

27.3 Instrumentation Installation

The Contractor shall follow the manufacturer recommended procedures for instruments installations and shall provide a method statement for approval prior to installation. The work shall be carried out by persons experienced in this type of work. A data logging system shall be provided for all automatic recording instruments.

27.4 Instruments Identification and Recording

The leads of various instruments shall be properly identified to facilitate easy hook-up and recording. All instrument readings shall be recorded as directed by the Engineer in approved forms. Any sort of calibration or conversion charts shall be available on site at all times.

27.5 Monitoring

The nominated testing agency shall submit a method statement on pile instrumentation for the Engineer's agreement before the conduct of the tests. The method statement shall give full details of the proposed methods, equipments, specifications and precautions to be taken for the proper installation and monitoring of pile instrumentation, and the criterion and procedure for interpretation of results obtained, including any other relevant information required by the Engineer. Prior to the tests, the instruments and necessary monitoring equipment shall be checked to ensure all parts are functioning satisfactorily.

The results of the pile instrumentation and monitoring programme shall be presented in a report prepared by the testing agency and signed by a qualified engineer. The report shall include a comprehensive engineering analysis of the test data, taking into consideration the

soil condition and any other relevant factors. An interim report shall be submitted to the Engineer within 3 working days after the completion of each Failure Load Test, and a final comprehensive report shall follow 7 days later. The testing agency shall be required to correlate the results of pile instrumentation with that of the Failure Load Test and against the soil information available in the soil report from exploratory boreholes located in the vicinity of preliminary test piles.

The Contractor shall make every necessary allowance for the proper execution of the instrumentation programme. Full cooperation shall be given to the nominated agency carrying out the tests. The Contractor shall not be allowed to claim for extra time to the contract on all matter arising from the execution of pile instrumentation, and on any consequences arising out of such instrumentation.

Both soft and hard copy of the report shall be submitted to the Engineer in the format approved by the Engineer.

TABLE OF CONTENTS

	Description	page
1.0	GENERAL	BPT1
2.0	DEFINITIONS	BPT1
3.0	SAFETY PRECAUTIONS	BPT2
	3.1 General	BPT2
	3.2 Personnel	BPT2
	3.3 Kentledge	BPT2
	3.4 Reaction Piles And Ground Anchors	BPT2
	3.5 Testing Equipment	BPT2
4.0	MATERIALS AND LABOUR	BPT3
5.0	PRELIMINARY PILES.....	BPT3
6.0	MEASURING DEVICES.....	BPT3
7.0	SUPERVISION.....	BPT3
8.0	LOADING TEST PILES	BPT4
9.0	READINGS	BPT4
10.0	INSTALLATION OF A TEST PILE	BPT4
	10.1 Inclusive Works.....	BPT4
	10.2 Notice Of Construction.....	BPT4
	10.3 Method Of Construction.....	BPT4
	10.4 Boring Record	BPT4
	10.5 Concrete Test Cubes	BPT4
	10.6 Preparation of Working Test Pile	BPT5
	10.7 Cut-Off Level of Test Pile	BPT5
	10.8 Pile Head For Compression Test.....	BPT5
	10.9 Pile Connection For Tension Pile.....	BPT5
11.0	REACTION SYSTEMS	BPT5
	11.1 Compression Tests	BPT5
	11.2 Tension Tests.....	BPT6
	11.3 Spacing	BPT6
	11.4 Adequate Reaction	BPT6
	11.5 Care Of Piles.....	BPT6
	11.6 Working Piles as Reaction Piles	BPT6
	11.7 Loading Arrangement	BPT7
	11.8 Pilecaps And Structural Elements	BPT7
12.0	EQUIPMENT FOR APPLYING LOAD	BPT7
	12.1 General	BPT7
	12.2 Jack Capacity.....	BPT7

13.0	MEASUREMENT OF LOAD	BPT7
13.1	Load Measurement Procedure	BPT7
13.2	Calibration Of Load Measurement Devices	BPT8
13.3	Measurement Of Settlement	BPT8
13.4	Initial Zero Load Readings	BPT8
14.0	MEASURING MOVEMENT OF PILE HEADS	BPT8
14.1	Maintained Load Test	BPT8
14.2	Primary System.....	BPT9
14.3	Independent Reference Frame	BPT9
14.4	Secondary Systems	BPT9
14.5	Reference Wire	BPT9
14.6	Other Methods	BPT10
14.7	Instrument Calibration	BPT10
14.8	Night Readings.....	BPT10
15.0	PROTECTION OF TESTING EQUIPMENT	BPT10
15.1	Protection From Weather.....	BPT10
15.2	Prevention Of Disturbance.....	BPT10
16.0	SUPERVISION.....	BPT10
16.1	Notice Of Test	BPT10
16.2	Records.....	BPT10
17.0	TEST PROCEDURE	BPT10
17.1	Failure Load Tests	BPT10
17.2	Working Load Test on Working Piles	BPT12
18.0	ABANDONMENT OF PILE TEST	BPT13
19.0	PRESENTATION OF RESULTS	BPT14
19.1	Results To Be Submitted	BPT14
19.2	Schedule Of Recorded Data	BPT14
19.3	General	BPT14
19.4	Pile Details	BPT14
19.5	Installation Details.....	BPT15
19.6	Test Procedure	BPT14
19.7	Test Results	BPT15
19.8	Site Investigation.....	BPT15
20.0	COMPLETION OF A TEST.....	BPT15
20.1	Measuring Equipment	BPT15
20.2	Kentledge	BPT15
20.3	Ground Anchors And Temporary Piles	BPT15
20.4	Preliminary Test Pile	BPT16
21.0	DETERMINATION OF ULTIMATE LOAD FROM THE FAILURE LOAD	BPT16
22.0	HIGH STRAIN DYNAMIC TESTING OF PILES	BPT16

22.1	General	BPT16
22.2	High Strain Dynamic Test	BPT16
	i) Apparatus For Applying Impact Force	BPT17
	ii) Apparatus For Obtaining Dynamic Measurements	BPT17
	iii) Apparatus For Recording, Reducing And Displaying Data	BPT17
	iv) Dynamic Measurements	BPT18
	v) Submission Of Test Records	BPT18
	vi) CAPWAP Computer Analysis Programme	BPT18
23.0	SHOCK METHOD	BPT18
	23.1 Preparation Of The Pile Head	BPT18
	23.2 Shock Test Equipment	BPT19
	23.3 Shock Test	BPT19
24.0	SONIC LOGGING METHOD	BPT19
25.0	PRESENTATION OF TEST RESULTS	BPT20
26.0	PROOF CORING OF PILE SHAFTS	BPT20
27.0	INSTRUMENTATION OF PRELIMINARY PILES	BPT20
	27.1 Strain Gauges	BPT20
	27.2 Rod Extensometers	BPT21
	27.3 Instrumentation Installation	BPT21
	27.4 Instruments Identification And Recording	BPT21
	27.5 Monitoring	BPT21